

TIME	MAINTENANCE
WEEKLY	Check if the filters of the electric cabinet are clogged Check if the anti-dust pre-filter is clogged
500 hours after first start	Change oil
	Check the electrical connections and tighten if necessary
every 2500 hours once a year	Replace the oil filter cartridge
	Replace the filter cartridge of the oil separator
	Replace the air filter cartridge
	Check the transmission
	Clean the air/oil radiator
	Check filters in electrical cabinet and replace if necessary
	Clean inverter dissipator (if equipped)
	Check the safety valve
	Check the electrical connections and tighten if necessary.
	Drain condensate
	Change oil
every 7500 hours	Check the hydraulic seals
	Overhaul the suction valve
every 12500 hours	Check the hoses and replace if necessary
	Overhaul oil separator flange
	Grease the minimum pressure valve
	Replace Fluorflon pipes 6x4 and 10x10
	Replace the screw oil seal
	Replace the bearings of the radiator fan motor
	Replace the bearings of the motor
	Replace the delivery OR flange
every 20000 hours	Replace inverter fan (if equipped).
	Replace the bearings of the screw (to be done by Technical Service centre)